

## Product Data Sheet

**DIAION™ HP20**

DIAION™ HP20 is based on a unique rigid polystyrene/divinylbenzene matrix. A controlled pore size distribution and large surface area offer excellent resolution and the capacity for a wide range of molecules, from small peptides and oligonucleotides up to large proteins.

**Product**

Grade Name	DIAION™ HP20
Type	Synthetic Adsorbents
Matrix	Styrene-DVB, Porous

**Specification**

Water Content	%	55 - 65
Particle Size Distribution thr. 250 µm	%	10 max.
Effective Size	mm	0.25 min.
Uniformity Coefficient	-	1.6 max.

**Properties**

Shipping Density	g/L	690
Particle Density	g/mL	1.01
Specific Surface Area	m <sup>2</sup> /g	590
Pore Volume	mL/g	1.3
Pore Radius	Å	290

**Recommended Operating Conditions**

Maximum Operating Temperature	°C	130
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Flow rate	BV/h	Loading 0.5 - 5
	BV/h	Displacement 0.5 - 2
	BV/h	Regeneration 0.5 - 2
	BV/h	Rinse 1 - 5
Regenerant		
		Organic solvents for hydrophobic compounds
		Bases for acidic compounds
		Acids for basic compounds
		Buffer solution for pH sensitive compounds
		Water for an ionic solution
		Hot steam for volatile compounds

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## Pore size distribution

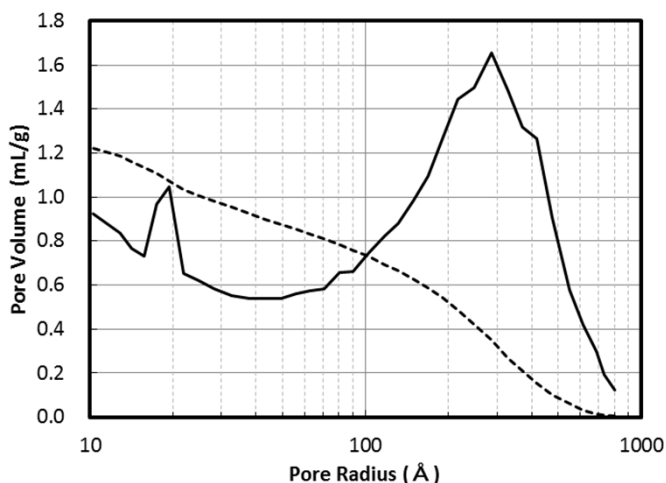


Fig. 1 Pore size distribution of HP20

## Swelling Ratio In Various Solvents

Methanol	1.13
Ethanol	1.24
2-Propanol	1.17
Acetone	1.24
Toluene	1.25
Acetonitrile	1.17
Water	1.00

## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ HP20 resin in normal down flow operation is shown in the graphs below.

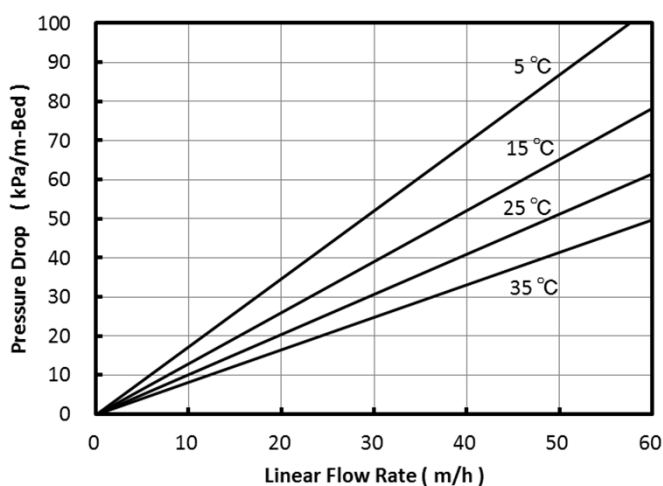


Fig. 2 Pressure Drop of HP20



## Indicative Applications

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- Purification of small peptides, oligonucleotides and proteins
- Adsorption of vitamins, antibiotics, enzymes, steroids and other substance from fermentation solutions
- Decolorization of various sugar solutions
- Adsorption of fatty acids
- Removal of phenol
- Adsorption of various perfume
- Decolorization and purification of various chemicals

## Storage condition

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Synthetic adsorbents are at high risk of mold growth. Accordingly, synthetic adsorbents should be stored properly. Properly stored synthetic adsorbent resins may be stored for up to one year after production before the onset of any mold growth is detected. Optimal storage is with a 20% alcohol solution such as ethanol or isopropanol. A 10% or higher concentration of salt solution, such as NaCl, is also recommended to preserve new or used resin for storage. In case salt cannot be used, a 0.01 to 0.02 N NaOH solution may be acceptable as mold cannot withstand survival at pH higher than 12. Storage at freezing temperatures should be avoided as it may cause breakage or crush certain resin particles.

## Notice

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